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Material Data Sheet	Code	E60H		Issue 3 Revision 3
	Designation	EPDM (EPT)		October 2002

MATERIAL TYPE: Sulphur cured, off-white Ethylene Propylene Terpolymer, 55-65 °IRHD.
 Terpolymer of ethylene, propylene and diene monomers. Formulated using only those ingredients determined by the United States Federal Food and Drug Administration (FDA) to be in accordance with Code of Federal Regulations Title (CFR21), Section 177.2600. Extraction tested in distilled water.

APPLICATION: Suitable for repeated use with dry and aqueous foodstuffs intended for human consumption. Not suitable for use with fatty foodstuffs.

TEMPERATURE RANGE: Minimum temperature -40°C (-40°F)
 Maximum temperature +150°C (302°F)

STORAGE RECOMMENDATION: Initial storage = 7 years, extended storage = 3 years.

TYPICAL PHYSICAL PROPERTIES:			
Property	Unit	Test Method	Value
Hardness (points)	°IRHD	ASTM D 1415 (=ISO 48)	60
Tensile strength	MPa	ASTM D 412 (=ISO 37)	13.8
Elongation at break	%	ASTM D 412 (=ISO 37)	250
Compression Set, Method B:			
24 hours at 100°C (212°F)	%	ASTM D 395 (=ISO 815)	64
Heat Resistance:			
168 hours at 125°C (257°F)		ASTM D573 (=ISO 188)	
Hardness change (points)	°IRHD	ASTM D 1415 (=ISO 48)	15
Tensile strength change	%	ASTM D 412 (=ISO 37)	-20
Elongation at break change	%	ASTM D 412 (=ISO 37)	-20
Low Temperature Resistance:			
Non-brittle for 3 mins @	°C	ASTM D2137 (=ISO R812)	-45°
Extraction Test Results:			
FDA Regulation	Extraction Test	Authorised Limits mg/sq. inch	Material Extracted (E60H batch P2419)
Distilled Water	First 7 hours	20	1.2, 1.6
	2 succeeding hours	1	<0.1, <0.1

HEALTH AND SAFETY DATA: No known hazard exists if used in accordance with the temperature range as quoted.

FIRE HAZARD: Ignition temperature >200°C (392°F).
 Thermal decomposition will generate carbon monoxide, hydrocarbons and other complex fumes derived from organic accelerators, antioxidants, plasticisers and process aids. In the event of a fire, fire-fighters must wear self-contained breathing apparatus and a protective suit. Extinguish with water, carbon dioxide, foam or dry powder.

DISPOSAL: Must conform to national, state and/or local regulations. Landfill is recommended. Burning is not recommended, unless conducted by an approved/licensed incineration agency.

SPECIAL NOTE: This information is to the best of our knowledge accurate to the date indicated. However, PPE make no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It is the customer's responsibility to evaluate parts prior to use, especially in applications where their failure may result in injury and/or damage. It should also be noted that all elastomeric parts have a finite life, therefore a regular program of inspection and replacement is strongly recommended.